

WHAT IS CLAIMED IS:

1. An extrusion head for a crushed ice making machine comprising:
 - a cylindrical body having a top and a bottom;
 - a plurality of bosses protruding outwardly and extending longitudinally along the body thereby forming a series of channels having two walls formed by the bosses;
 - wherein one wall of the channel does not extend to the top of the body and wherein the second wall extends to the top of the body and extends partially into the channel at the top of the body.
2. The extrusion head of claim 1 wherein the plurality of bosses comprises eight bosses.
3. The extrusion head of claim 2 wherein the eight bosses comprise alternative wide and narrow bosses.
4. The extrusion head of claim 1 wherein the plurality of bosses comprises an odd number of bosses.
5. The extrusion head of claim 1 wherein the second wall extends into the channel in a curved manner.
6. The extrusion head of claim 1 wherein the second wall of the channel extends into the channel in an angular manner.